



Industrial

Closures for drums

Global solutions, world class expertise, where you need them, all the time



Rieke
Packaging Systems™

Closures for drums

Innovators of the first mechanically-inserted plug and flange assembly for drums, Rieke Packaging Systems is today the world leader in closures for industrial drums and open head containers.

We offer a broad range of closing systems for both metal and plastic variants, which combine easy and efficient application with reliable sealing. Our global manufacturing operations and extensive applications experience mean we are ideally placed to meet the needs of local, national and multi-national businesses.

The FLEXSPOUT® Closure System

As easy as it is to use, this retractable plastic directional pour spout offers a reliable seal and a variety of tamper evident features. It affixes to a 2-3/8" (63mm) opening without registry, and is uniquely designed to completely drain the container. Standard for both plastic and metal containers, the FLEXSPOUT meets DOT requirements, as well as the suggested specifications of the EPA and National Agricultural Chemical Association.

FS-10-10 Flexspout



- Size – Affixes to 2 3/8" (63mm) opening
- Tamper evident Anti-Glug features standard
- Backup sealing for proper seating on metal and plastic
- Retractable plastic directional pour spout with Gray 40mm screw cap and metal crimping ring.
- Optional TFE Vent installed for container pressure/vacuum relief

FS-10-6-300-PV-21P Flexspout



- Size – Affixes to 2 3/8" (63mm) opening
- Black 38mm spout screw cap is double-bailed for easy removal
- Tamper-evident pull-tab seal
- Spout has a pullout diaphragm for added protection
- Reversible vent for pressure or vacuum relief

PFA-32 + DF-103 Flo-Rite



- PFA-32 suitable to fit 3/4" FLO-RITE faucet

DF-201 Flo-King



- 2" FLO-KING faucet
- Fast smooth flow
- Easy to fit
- High quality construction
- EPDM gasket
- Broad chemical compatibility

Flexspout Shipping Cap FS-20



- Metal shipping cap/dust cover for metal containers.

Steel plugs/flanges & cap seals

Rieke plugs and flanges are sold under the brand name TITEGRIP. All plugs and flanges are available with several gaskets like NBR, PE or EPDM. Plugs and flanges could be supplied both with single or double gaskets!

Gasket:	EPDM	NBR	PE (on plugs)
Market:	Food Solvent	Lubricant Oil	Very aggressive chemicals

2" steel plug TITEGRIP



3/4" steel plug TITEGRIP



Steel plug features:

- Made from premium deep-drawing quality steel, TITEGRIP plugs are noted for perfect balance, uniform dimensions and a high-quality finish.
- Threads are rolled instead of cut—creates a smoother thread connection and reduces the chance of contaminating drum contents with metal burrs or shavings.
- Utilises standard insertion tools, wrenches and seals.

2" flange TITEGRIP



3/4" flange TITEGRIP



Steel flange features:

- Threads are rolled rather than cut. This facilitates a smoother thread connection and greatly reduces the chance of contaminating the drum contents with burrs or shavings.
- Non-machined, cold-formed neck for improved strength.

2" Metal Cap Seal 3/4" Metal Cap Seal



PXT-3 2" Plastic Cap Seal PXT-1 3/4" Plastic Cap Seal



APT-3 5000 2" All Plastic Cap Seal APT-1 5000 3/4" All Plastic Cap Seal



Metal capseal features:

- For added protection against tampering and leakage, Rieke Packaging Systems offers a choice of cap seals as a final drum closure component. All cap seal designs are suitable for virtually any packaged product.
- Optionally PE-cap or All-plastic cap seal versions available
- Customized logo imprint possible

FS-600 Crimping Tool



- For application of all standard and self-venting FLEXSPOUT closures, and PFA-22 and PFA-32 POLYGRIP closures.
- Seals on plastic and all gauges of steel.
- Affixes closure to pail or can in one easy stroke
- Optional air-operated power tool available (IAFS-600) to accommodate closure insertion on moving filling lines

2" Crimping Tool for Metal Capsesals



3/4" Crimping Tool for Metal Capsesals



Crimping Tool features:

- Rieke Packaging Systems' manual crimping tools are easy to use and versatile.
- Optional air-matic Power crimping tool available

PPN-71 2"



PPN-31 3/4"



Synthetic plug features:

- The unique design of Rieke Packaging Systems' PPN series makes it the ideal closure for drums containing combustible materials. Its reinforced nylon material provides a reliable seal, but when exposed to extreme heat, melts away in the centre of the closure to allow volatile gases to vent, thus reducing the risk of explosion.
- Meets UN Packing Group I, II, and III performance requirements with polyirradiated and elastomeric gaskets
- Features a nylon material
- Is Factory Mutual approved to meet protection guidelines in NFPA 30, chapter 4, sections 4-8.
- Various venting options available

MR50 & MR50XL



Specification

- Fit 3/4" and 2" drum openings
- Cylinder head allows a
- 360° spigot orientation
- MR50 dose up to 225ml
- MR50XL dose up to 450ml
- For industrial applications only

Dose

Up to 450ml

Standard closures

3/4" or 2" BSP drum

MR60



Specification

- Handles viscous liquids up to 2200cps
- Fits standard 2" drum openings
- Metallic gold colour standard
- Other colours available

Dose

350ml

Standard closures

2" BSP drum



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